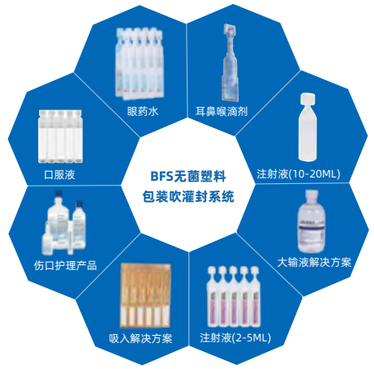
BFS无菌塑料包装吹灌封系统
BFS Bacteria Free Plastic Container Blow&Fill&Seal System

吹灌封（BFS）技术的最大优点是可以防止外部污染—人为干扰、环境污染、材料污染；BFS无菌包装系统将容器在一个连续的自动化系统中成型、灌装和密封容器；这种成熟的无菌灌装工艺将是无菌生产领域的发展趋势。BFS系统主要用于液体药物应用，如眼科和呼吸道安瓿瓶、盐水或葡萄糖溶液瓶等。

The biggest advantage of Blow & Fill & Seal (BFS) technology is preventing external contamination, such as human interference, environmental contamination and material contamination. Forming, filling and sealing containers in a continuous automated system, BFS will be the development trend in the field of bacteria free production. It is primarily used for liquid pharmaceutical applications, like ophthalmic & respiratory ampoules, saline or glucose solution bottles, etc.





主要技术参数 Main technical parameters

名称 Model	Unit	JWZ-BFS-03-145S			JWZ-BFS-04-110S			JWZ-BFS-06-080S		JWZ-BFS-08-062S		
制品容积 Product volume	ml	0.4-2	5-10	10-20	0.4-1	1-3	5-20	500	1000	100	250	500
模头腔数 Die head Cavity		3	3	3	4	4	4	6	6	8	8	8
中心距 Center distance	mm	145	145	145	110	110	110	80	80	62	62	62
模具腔数 Mold cavity		3×(5+5)	3×7	3×6	4×10	4×8	4×5	6	6	8	8	8
模具总腔数 Total cavity		30	21	18	40	32	20	6	6	8	8	8
循环周期 Cycle time	second	12	12	12	12	12	12	18.5	20	14.5	16	18.5
产量 Output	per hour	9000	6300	4500	9000	6300	4500	1150	1080	1950	1800	1550

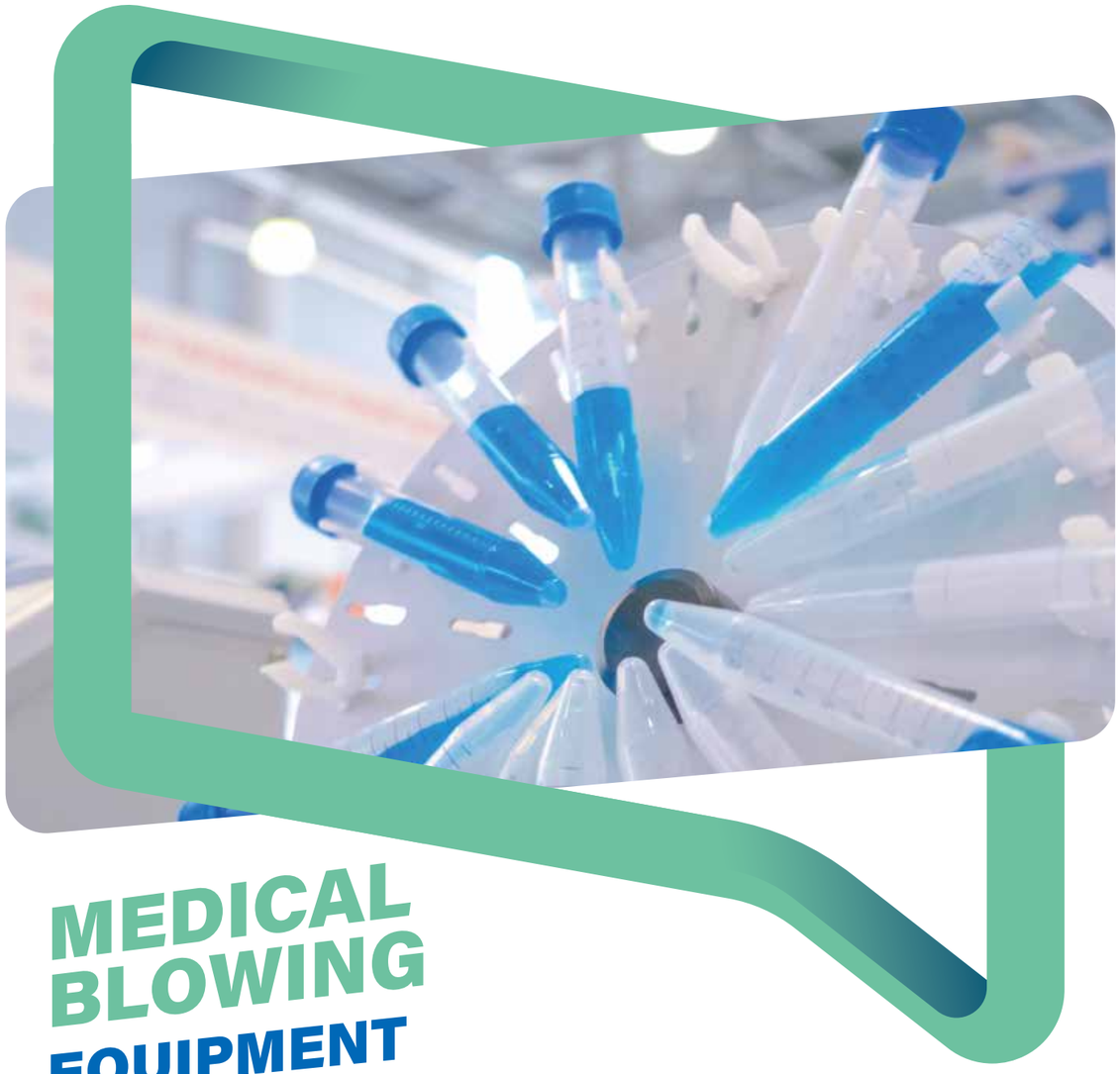
备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

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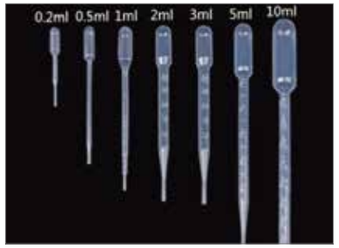
MEDICAL BLOWING EQUIPMENT

医用全自动吹塑设备

金纬机械
JWELL MACHINERY

塑料吸管/滴管中空成型机
Plastic Medical Straw Tube/Dropper Blow Molding Machine







一次性塑料吸管/滴管是实验室、食品研究、医药等行业不可缺少的一种实验耗材。其规格有0.2ml、0.5ml、1ml、2ml、3ml、5ml、10ml等规格。

Disposable plastic straw pipe/dropper is widely used in laboratory, food research, medical industrial etc. Specifications are 0.2ml、0.5ml、1ml、2ml、3ml、5ml、10ml Etc.



主要技术参数 Main technical parameters

机型	Model	Unit	BM02D
最大制品容积	Max product volume	L	2
机器空循环	Dry cycle	Pc/h	900*2
机头结构	Die head structure		连续式 Continuous type
主螺杆直径	Main screw diameter	mm	65
最大塑化能力	Max plasticizing capacity(PE)	kg/h	70
绞料电机功率	Driving motor	Kw	22
油泵电机功率(伺服)	Oil pump motor power(Servo)	L	11
锁模力	Clamping force	KW	40
模板开距	Space between platen	KN	138-368
模板尺寸	Platen size W*H	mm	286*330
最大模具尺寸	Max.mould size	mm	300*350
移模行程	Platen moving stroke	mm	420
机头加热功率	Heating power of die head	KW	6
机器外形尺寸	Machine dimension L*W*H	m	3.0*1.9*2.4
机器总重量	Machine weight	T	5
装机总功率	Total power	KW	45

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.

塑料医疗病床中空成型机
Plastic Hospital Bed Blow Molding Machine

性能和优点 Performance and advantages

- 适用于生产各种规格塑料医疗床床头板、床尾板和护栏
- 采用高产量挤出系统，储料式模头
- 按照原料情况，可选配JW-DB板式单工位液压换网系统
- 可根据制品大小定制模板规格尺寸

- Suitable for producing different kinds of plastic medical bed head boards、foot boards and guardrails.
- Adopt high output extrusion system,accumulating die head.
- According to the different material, optional JW-DB single station hydraulic screen-exchanger system.
- According to the different product size, customized the platen type and size.









主要技术参数 Main technical parameters

机型	Model	Unit	BM100	BM160
最大制品容积	Max product volume	L	100	160
机器空循环	Dry cycle	Pc/h	360	300
机头结构	Die head structure		储料式 Accumulating type	
主螺杆直径	Main screw diameter	mm	100	100
最大塑化能力	Max plasticizing capacity(PE)	kg/h	240	240
绞料电机功率	Driving motor	Kw	75	90
储料缸容量	Accumulating volume	L	12.8	18
油泵电机功率(伺服)	Oil pump motor power(Servo)	KW	30	30
锁模力	Clamping force	KN	600	800
模板开距	Space between platen	mm	500*1300	500*1400
模板尺寸	Platen size W*H	mm	1020*1000	1120*1200
最大模具尺寸	Max.mould size	mm	800*1200	900*1450
机头加热功率	Heating power of die head	KW	30	30
机器外形尺寸	Machine dimension L*W*H	m	5.5*2.5*4.0	7*3.5*4
机器总重量	Machine weight	T	16	20
装机总功率	Total power	KW	190	205

备注：以上规格参数如有变更，恕不另行通知。Note:The specifications are subject to change without prior notice.